



BTA Heller Incorporated
 286 Executive Drive
 Troy, Michigan 48083
 248-597-0346 P
 248-597-0362 F
www.btahellerinc.com



STS (SINGLE TUBE SYSTEM) BRAZED DEEP-HOLE DRILLS					
DRILL DIAMETER (INCHES)	PRODUCT ORDERING CODE	DIMENSIONAL REFERENCES (INCH) "L"	TUBE		CROSS-HOLE ADAPTER ADVISE DIA.
			* -2 (63")	* -4 (102")	
.433-.472	STSxx.xxxxCxx	1.383	BAR4205792/	STS420.6-92CHA	
.473-.495	STSxx.xxxxCxx	1.383	BAR4205793/	STS420.6-93CHA	
.496-.515	STSxx.xxxxCxx	1.693	BAR4205794/	STS420.6-94CHA	
.516-.535	STSxx.xxxxCxx	1.693	BAR4205794/	STS420.6-94CHA	
.536-.555	STSxx.xxxxCxx	1.693	BAR4205795/	STS420.6-95CHA	
.556-.575	STSxx.xxxxCxx	1.693	BAR4205795/	STS420.6-95CHA	
.576-.594	STSxx.xxxxCxx	1.693	BAR4205796/	STS420.6-96CHA	
.595-.614	STSxx.xxxxCxx	1.693	BAR4205796/	STS420.6-96CHA	
.615-.637	STSxx.xxxxCxx	1.693	BAR4205797/	STS420.6-97CHA	
.638-.657	STSxx.xxxxCxx	1.693	BAR4205797/	STS420.6-97CHA	
.658-.677	STSxx.xxxxCxx	1.693	BAR4205798/	STS420.6-98CHA	
.678-.696	STSxx.xxxxCxx	1.693	BAR4205798/	STS420.6-98CHA	
.697-.724	STSxx.xxxxCxx	1.85	BAR4205799/	STS420.6-99CHA	
.725-.744	STSxx.xxxxCxx	1.85	BAR4205799/	STS420.6-99CHA	
.745-.755	STSxx.xxxxCxx	1.85	BAR4205800/	STS420.6-00CHA	
.756-.787	STSxx.xxxxCxx	1.85	BAR4205800/	STS420.6-00CHA	
.788-.822	STSxx.xxxxCxx	2.067	BAR4205801/	STS420.6-01CHA	
.823-.858	STSxx.xxxxCxx	2.067	BAR4205801/	STS420.6-01CHA	
.859-.901	STSxx.xxxxCxx	2.205	BAR4205802/	STS420.6-02CHA	
.902-.948	STSxx.xxxxCxx	2.205	BAR4205802/	STS420.6-02CHA	
.949-.992	STSxx.xxxxCxx	2.264	BAR4205803/	STS420.6-03CHA	
.993-1.039	STSxx.xxxxCxx	2.264	BAR4205803/	STS420.6-03CHA	
1.040-1.082	STSxx.xxxxCxx	2.264	BAR4205804/	STS420.6-04CHA	
1.083-1.129	STSxx.xxxxCxx	2.264	BAR4205804/	STS420.6-04CHA	
1.130-1.173	STSxx.xxxxCxx	2.5	BAR4205805/	STS420.6-05CHA	
1.174-1.220	STSxx.xxxxCxx	2.5	BAR4205805/	STS420.6-05CHA	
1.221-1.263	STSxx.xxxxCxx	2.5	BAR4205806/	STS420.6-06CHA	
1.264-1.311	STSxx.xxxxCxx	2.5	BAR4205806/	STS420.6-06CHA	
1.312-1.370	STSxx.xxxxCxx	2.5	BAR4205807/	STS420.6-07CHA	
1.371-1.425	STSxx.xxxxCxx	2.5	BAR4205807/	STS420.6-07CHA	
1.426-1.468	STSxx.xxxxCxx	2.894	BAR4205808/	STS420.6-08CHA	
1.469-1.511	STSxx.xxxxCxx	2.894	BAR4205808/	STS420.6-08CHA	
1.512-1.559	STSxx.xxxxCxx	2.894	BAR4205808/	STS420.6-08CHA	
1.560-1.598	STSxx.xxxxCxx	2.894	BAR4205809/	STS420.6-09CHA	
1.599-1.645	STSxx.xxxxCxx	2.894	BAR4205809/	STS420.6-09CHA	
1.646-1.692	STSxx.xxxxCxx	2.894	BAR4205809/	STS420.6-09CHA	
1.693-1.744	STSxx.xxxxCxx	2.953	BAR4205810/	STS420.6-10CHA	
1.745-1.795	STSxx.xxxxCxx	2.953	BAR4205810/	STS420.6-10CHA	
1.796-1.850	STSxx.xxxxCxx	2.953	BAR4205810/	STS420.6-10CHA	
1.851-1.909	STSxx.xxxxCxx	2.953	BAR4205811/	STS420.6-11CHA	
1.910-1.972	STSxx.xxxxCxx	2.953	BAR4205811/	STS420.6-11CHA	
1.973-2.035	STSxx.xxxxCxx	2.953	BAR4205811/	STS420.6-11CHA	
2.036-2.094	STSxx.xxxxCxx	3.228	BAR4205812/	STS420.6-12CHA	
2.095-2.153	STSxx.xxxxCxx	3.228	BAR4205812/	STS420.6-12CHA	
2.154-2.212	STSxx.xxxxCxx	3.228	BAR4205812/	STS420.6-12CHA	
2.213-2.299	STSxx.xxxxCxx	3.307	BAR4205813/	STS420.6-13CHA	
2.300-2.385	STSxx.xxxxCxx	3.307	BAR4205813/	STS420.6-13CHA	
* 2.386-2.472	STSxx.xxxxCxx	3.307	BAR4205813/	STS420.6-13CHA	
* 2.473-2.559	STSxx.xxxxCxx	3.307	BAR4205813/	STS420.6-13CHA	

* Ordering example for a 1.000" drill for machining steel: STS010000C6U.
 * For coating options replace the letter U with, A=TiN, B=TiAlN, M2=ALTiN, C=TiCN

RETIPPING AVAILABLE AT AN ESTIMATED 30% SAVINGS.

STANDARD GRADES (UNCOATED & COATED)				
(C5)	C5A(TiN)	C5C(TiCN)	C5M2(ALTiN)	C5B(TiAlN)
(C5) stainless	C5SA(TiN)	C5SC(TiCN)	C5SM2(ALTiN)	C5SB(TiAlN)
(C2)	C2A(TiN)	C2C(TiCN)	C2M2(ALTiN)	C2B(TiAlN)
(C7)	C7A(TiN)	C7C(TiCN)	C7M2(ALTiN)	C7B(TiAlN)
(C6)	C6A(TiN)	C6C(TiCN)	C6M2(ALTiN)	C6B(TiAlN)

* Other grades & coatings available upon request. *

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